

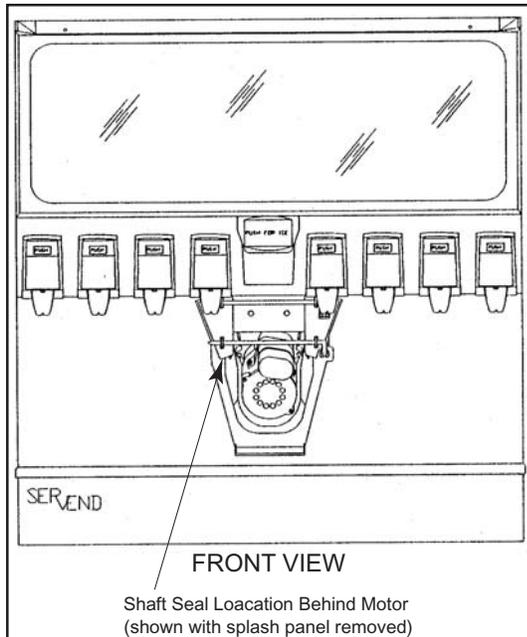


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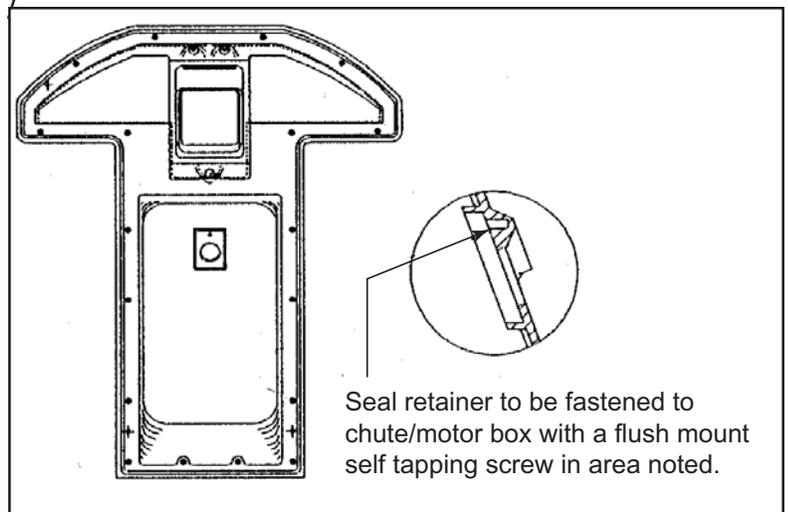
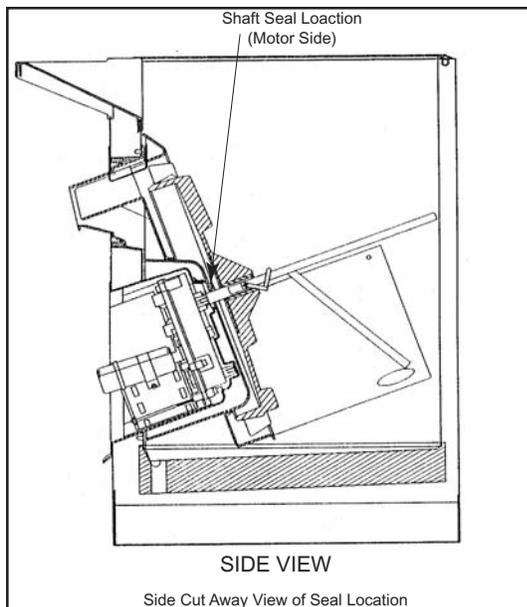
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# Motor Shaft Seal Installation Instructions

## Motor Shaft Seal Installation Instructions - After Serial Number 93BD02



1. Disconnect the electrical plug from the wall outlet.
2. Remove paddle wheel pin,
3. Remove drainpan grid, and splash panel from the front outside of the dispenser.
4. Disconnect the electric plug from the gear motor.
5. Remove the two pins holding the gearmotor in place. Extract the gearmotor from the dispenser.
6. The outside front view of your dispenser should look like the left view below.
7. Locate the defective shaft seal inside the motor box housing. See the right view above.

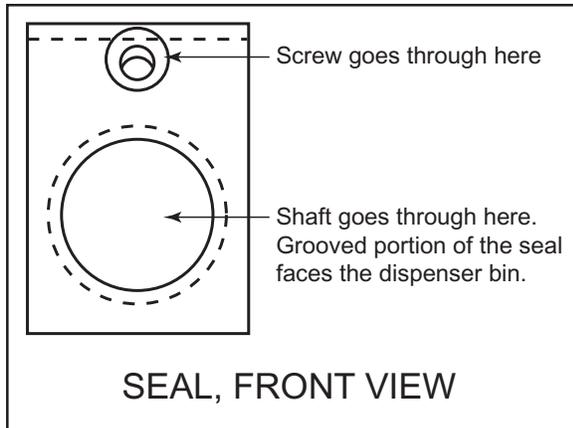




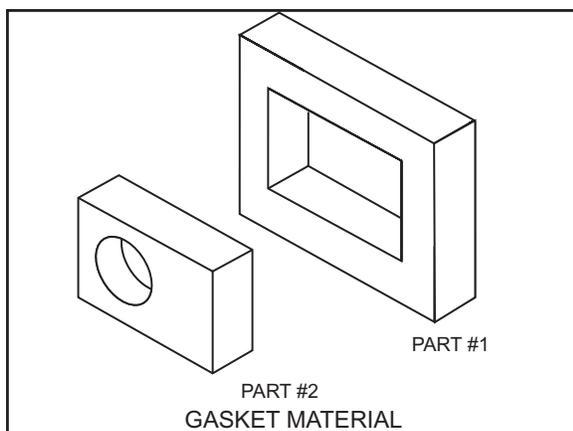
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# Motor Shaft Seal Installation Instructions



8. At the top of the seal is a screw to hold the seal in place. See the seal, front view.
9. Remove the screw and then the seal from the motor housing.
10. Insert the replacement seal into the motor box housing. Fasten the seal in place with the screw provided in the kit. Be sure the chamfered portion of the screw hole is facing you. The grooved portion of the shaft seal must face the dispenser bin.



11. Separate the gasket material as shown.
12. Discard part #1 of the gasket. Remove the protective cover from the back side of part #2. This exposes a glued surface of the gasket. Apply the glue surface directly over the replacement seal. This will assist in insulating the motor area from the bin to reduce condensation.
13. Replace the motor into the dispenser. Install the two motor pins to hold the motor in place. Connect the electric plug into the plug from the motor.
14. Replace the splash panel and drain pan grid.
15. Reinstall the paddle wheel, agitator, and paddle wheel pin inside the dispenser bin.
16. Plug the dispenser into the wall outlet.